For Smart Factory



Operating User MANUAL



ERP + MES + SCADA



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User Manual MES

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I. FG Receiving

Purpose:

_ Receive products to the warehouse

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<u>≜</u> wms ✓		FVI SO Name	Product Code	CDL Code	Status	Order Qty	Scan Qty	EA Qty	Shipping Dat	e Description	User Created	te Date	User	
Material <	1	Shipping to FG	Q310-643740	30BH00054-00	Waiting	2	² 2	200	2023-06-21	shipping	my	2023-06-21 1	my	2
🗰 Materiai 🖍	2	my test	Q310-643740	30BH00054-00	Received	2	2	00	2023-06-20	1	my	2023-06-20 1		3
© WIP <	3	Shipping to FG 16	Q310-643740	30BH00054-00	Waiting	2		—	2023-06-02	1	my	2023-06-16 0		6
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FG Stock	7	Xuất 0506	Q310-643740	30BH00054-00	Waiting	5	2	200	2023-06-05		myadmin1	2023-06-05 1		Ο
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℅ Slitting & Cutting く	2	Q310-643740	Q310643740DZ97A1N0	N5R007010100	Q310-643740-DKT	-20230526134826-A-B	0	3 Waitir	ng 10	0			5	
₩ MMS <														



- 1. Search function
- 2. Select the waiting form from the list
- Information about product list waiting to receive
- Select Location and fill in Buyer QR code information. Then select "SCAN" to receive
- 5. Click the button to delete.

II. FG Stock

Purpose:

_ Monitor product information in stock

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KPI <		1-		• Work Ord				luct Code			6			ved Date	ī		SEARCH	-1
±wws •		l	Model		CDL Code		Product Code		Pro	oduct Type	I	Product Name		Total				
Material	3	ē.	AMB585NE-01		30BH00054-00		Q310-643740		SAN	MPLE		COVER WINDOW						00
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🟦 FG 🛛 🗸		2	20230614		Z97A1N0N6E001010100	WO2023060			100		STC		my		2023-06			
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🏶 FG Stock		4	20230620 20230531		Z97A1N0N6K002010100 Z97A1N0N5V002010100	WO2023062 WO2023052				FG01 FG05	STC		my duy		2023-06			
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FG Shipping Sorting																		
FG Receiving Sorting	l																	_

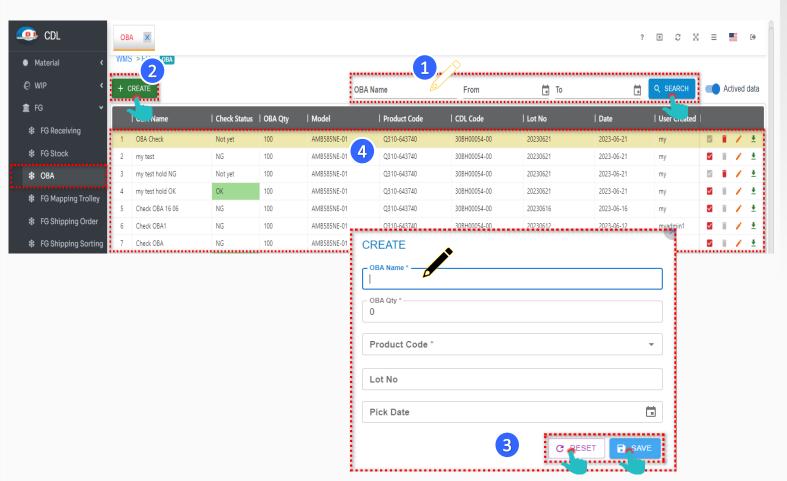


- 1. Search function
- 2. Product list information in stock
- 3. Click the button to see details.

III. OBA

Purpose:

_ Add OBA check form





Step by step:

- 1. Search function
- 2. Click "CREATE" to add
- 3. Fill in the information:
 - _ OBA Name
 - _ OBA Qty
 - _ Product Code
 - _ Lot No
 - _ Pick Date

And select "SAVE" to add or

select "RESET" to re-enter the

information

4. The added OBA check form

information will be displayed at the top of the list.

III. OBA

Purpose:

_ Modify OBA check form

Material < WIP <	+	CREATE			OB	A Name	From	🖬 То	ü	Q SEARCH		Acti	ved dat
FG 🗸		OBA Name	Check Status		Model	Product Code	CDL Code	Lot No	Date	User Created			
FG Receiving		_	_			_	_	_		_		1	
FG Stock		OBA Check	Not yet	100	AMB585NE-01	Q310-643740	30BH00054-00	20230621	2023-06-21	my		1	t*
	2	my test my test hold NG	NG Not yet	100	AMB585NE-01 AMB585NE-01	Q310-643740 Q310-643740	30BH00054-00 30BH00054-00	20230621	2023-06-21	my	 ✓ 	2	
≵ OBA	4	my test hold NG	OK	100	AMB505NE-01	Q310-643740 Q310-643740	30BH00054-00	20230621	2023-06-21	my my			/ <u>+</u>
FG Mapping Trolley		Check OBA 16 06	NG	100	AMB585NE-01	Q310-643740	30BH00054-00	20230616	2023-06-16	my		-	/ 1
FG Shipping Order		Check OBA1	NG	100					×	myadmin1	_ _	-	/ 1
FG Shipping Sorting	7	Check OBA	NG	100	MODIFY	•				my		Î	/ 1
					OBA Check OBA Qty * 100 Product Code * 30BH00054-0 Lot No 20230621	0-Q310-643740			· · · ·				

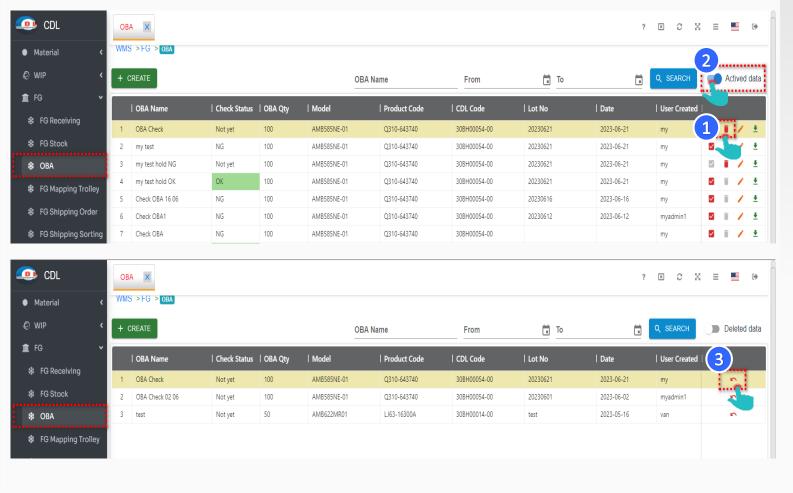


- 1. Click the button to edit the form
- Fill in the updated information and select "SAVE" to save or "RESET" to return the original information.

III. OBA

Purpose:

_ Delete and restore deleted OBA check form





- 1. Click the button to delete
- 2. Click "Actived data" to view the list of deleted OBA check form.
- 3. Click the button to restore.

III. OBA

Purpose:

_ Scan the OBA check code

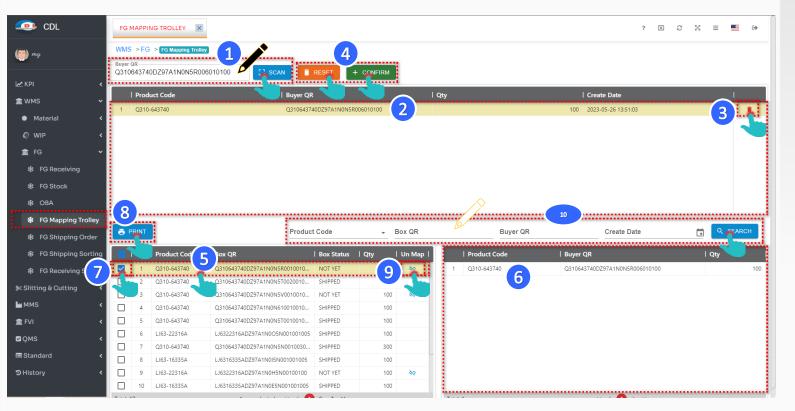
OBA Name OBA Check my test	Check Status	OBA Qty	OBA Nam	e	_	🖬 То	Ċ.	Q SEARCH	— A	ctived o	
OBA Check my test		OBA Qty			From					-	
my test			Model	Product Code 🦯	CDL Code	Lot No	Date	User Crested	1	(7	
my test		100		Q310-643740	1 30BH00054-00	20230621	2023-06-21	my 5		1	
	NG			Q310-643740	30BH00054-00	20230621	2023-06-21	my	(1 ,1)		
my test hold NG	Not yet	100	AMB585NE-01	Q310-643740	30BH00054-00	20230621	2023-06-21	my	M - 1	1	
my test hold OK	ОК	100	AMB585NE-01	Q310-643740	30BH00054-00	20230621	2023-06-21	my		1	
Check OBA 16 06	NG	100	AMB585NE-01	Q310-643740	30BH00054-00	20230616	2023-06-16	my	Z 1	1	
Check OBA1	NG	100	AMB585NE-01	Q310-643740	30BH00054-00	20230612	2023-06-12	myadmin1	Z 1	1	
Check OBA	NG	100	AMB585NE-01	Q310-643740	30BH00054-00			my	2 1	1	
MyCheck	ОК	100	AMB585NE-01	Q310-643740	30BH00054-00	20230522	2023-06-09	myadmin1	V 1	1	
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OBA Check				* 2023-00-21							
	C Item		QC Standard		QC Tool Frequency	Answer	Input				
		ignore ;L ≥ 0.2mm	QC Standard		thường / 2 OK 3 NG		Input				
QC Type QC Ngoại quan BURR	R L < 0.2mm		QC Standard	Mắt Kinh	thường / 1 lúp 2 OK 3 NG thường / 2 OK 3 NG	Answer	Result				
<mark>QC Type QC</mark> Ngoại quan OBA 1705 BURR Ngoại quan স্থা ط	R L < 0.2mm Ξ L < 0.5mm hát, ô Φ < 0.15 m	ignore ;L ≥ 0.2mm ignore;L ≥ 0.5mm	QC Standard 0EA 0EA nm 3EA,Φ≥ 0.30mm 0EA; 단	Mắt Kính Mắt Kính	thường / 2 OK 3 NG thường / 2 OK 3 NG thường / 2 OK 3 NG thường / 2 OK 3 NG	Answer Result Không có khác thường Result	Result OK Result				
	check OBA 16 06 check OBA 1 check OBA //yCheck rows de suyer Code 2310643740D297A1N0NS CREATE OBA Name	check OBA 16 06 NG iheck OBA1 NG iheck OBA NG A/check OK ows de 2 auyer Code auyer Code CREATE OBA Name	Check OBA 16 06 NG 100 Check OBA NG 100 Check OBA NG 100 Algebra NG 100 Algebra NG 100 OK 100 100 Ows OK 100 Bayer Code 2 2 CREATE 000 100	Check OBA 16 06 NG 100 AMB5805NE-01 Check OBA1 NG 100 AMB5805NE-01 Check OBA NG 100 AMB5805NE-01 Check OBA NG 100 AMB5805NE-01 AyCheck OK 100 AMB5805NE-01 OW OK 100 AMB5805NE-01	Check 0BA 16 06 NG 100 AMB585NE-01 Q310-643740 Check 0BA 1 NG 100 AMB585NE-01 Q310-643740 Check 0BA NG 100 AMB585NE-01 Q310-643740 Check 0BA NG 100 AMB585NE-01 Q310-643740 AlpCheck OK 100 AMB585NE-01 Q310-643740 Ows 1 row selected 1 row selected 1 row selected 1 row selected Bayer Code OBA Qty User Created Creat CREATE OBA Name Staff Code Check Date	Check OBA 16 06 NG 100 AMB585NE-01 Q310-643740 30BH00054-00 Check OBA1 NG 100 AMB585NE-01 Q310-643740 30BH00054-00 Check OBA NG 100 AMB585NE-01 Q310-643740 30BH00054-00 Check OBA NG 100 AMB585NE-01 Q310-643740 30BH00054-00 AlpCheck OK 100 AMB585NE-01 Q310-643740 30BH00054-00 orws 1 row selected IK < 1	Check OBA 16 06 NG 100 AM8585NE-01 Q310-643740 308H00054-00 20230616 Check OBA NG 100 AM8585NE-01 Q310-643740 308H00054-00 20230612 Check OBA NG 100 AM8585NE-01 Q310-643740 308H00054-00 20230612 Check OBA NG 100 AM8585NE-01 Q310-643740 308H00054-00 20230522 AnyCheck OK 100 AM8585NE-01 Q310-643740 308H00054-00 20230522 rows 100 AM8585NE-01 Q310-643740 308H00054-00 20230522 rows 1 row selected IK ← 1 2 3 4 5 > N Bayer Code OBA Qty User Created I Create Date 1 1 3 <	Check OBA 16 06 NG 100 AMB585NE-01 Q310-643740 308H00054-00 20230616 2023-06-16 Check OBA NG 100 AMB585NE-01 Q310-643740 308H00054-00 20230612 2023-06-16 Check OBA NG 100 AMB585NE-01 Q310-643740 308H00054-00 20230612 2023-06-12 Check OBA NG 100 AMB585NE-01 Q310-643740 308H00054-00 20230522 2023-06-09 MyCheck OK 100 AMB585NE-01 Q310-643740 308H00054-00 20230522 2023-06-09 rows 1 row selected K ← 1 2 3 4 5 → N OBA Qty User Created I Create Date I Q23-06-11 OBA Qty User Created I Create Date I Q23-06-21 18:09:32 3 OBA Name Check Date OBA Name Check Date Create Date I Q3 Check Date Check Date <td col<="" td=""><td>Check OBA 16 06 NG 100 AM8585NE-01 Q310-643740 308H00054-00 20230616 2023-06-16 my check OBA NG 100 AM8585NE-01 Q310-643740 308H00054-00 20230612 2023-06-12 myadmin1 check OBA NG 100 AM8585NE-01 Q310-643740 308H00054-00 20230612 2023-06-12 myadmin1 check OBA NG 100 AM8585NE-01 Q310-643740 308H00054-00 20230522 2023-06-09 myadmin1 theorem 0K 100 AM8585NE-01 Q310-643740 308H00054-00 20230522 2023-06-09 myadmin1 tows 1 row selected IK € 1 2 3 4 5 > 1 de 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 3 4 5 > 1 3 3 5 > 1 3 3 4 5 > 1 3 3 3 3 3 3</td><td>Check OBA 16 06 NG 100 AMB585NE-01 Q310-643740 30BH00054-00 20230616 2023-06-16 my I Check OBA NG 100 AMB585NE-01 Q310-643740 30BH00054-00 20230612 2023-06-12 myadmin1 I I Check 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NG 100 AMB585NE-01 Q310-643740 30BH00054-00 20230612 2023-06-12 myadmin1 I I Check OBA NG 100 AMB585NE-01 Q310-643740 30BH00054-00 20230612 2023-06-12 myadmin1 I I Check OBA NG 100 AMB585NE-01 Q310-643740 30BH00054-00 20230522 2023-06-99 myadmin1 I I A/yCheck OK 100 AMB585NE-01 Q310-643740 30BH00054-00 20230522 2023-06-99 myadmin1 I I rows 1 row selected K (f) 2 3 4 5 \Rightarrow N 1 row selected K (f) 2 3 4 5 \Rightarrow N I<</td>	Check OBA 16 06 NG 100 AM8585NE-01 Q310-643740 308H00054-00 20230616 2023-06-16 my check OBA NG 100 AM8585NE-01 Q310-643740 308H00054-00 20230612 2023-06-12 myadmin1 check OBA NG 100 AM8585NE-01 Q310-643740 308H00054-00 20230612 2023-06-12 myadmin1 check OBA NG 100 AM8585NE-01 Q310-643740 308H00054-00 20230522 2023-06-09 myadmin1 theorem 0K 100 AM8585NE-01 Q310-643740 308H00054-00 20230522 2023-06-09 myadmin1 tows 1 row selected IK € 1 2 3 4 5 > 1 de 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 3 4 5 > 1 3 3 5 > 1 3 3 4 5 > 1 3 3 3 3 3 3	Check OBA 16 06 NG 100 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- 1. Select OBA check form in the list
- Fill in the Buyer Code information and press Enter on the keyboard to confirm.
- 3. Product information just scanned
- 4. Delete function
- 5. Click the button to check OBA
- Fill in the result information after checking and click "SAVE" to save
- 7. Excel file download function.

IV. FG Mapping Trolley Purpose:

_ Product packaging or mapping trolley

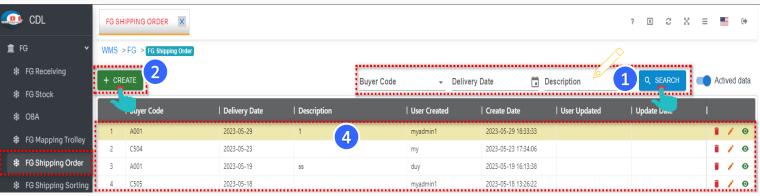




- Enter the Buyer Code and select "SCAN" to scan the code
- 2. Information about the Buyer QR code has just scanned
- 3. Delete function
- Click on "RESET" to cancel scanning all Buyer QR codes scanned or "CONFIRM" to confirm the mapping
- 5. Click on the Box QR code just linked
- Information on the list of Buyer QR stamps in the box
- Click to select the box QR code in the list
- 8. Click on "PRINT" to print QR stamp
- 9. Unlink function
- 10. Search function

V. FG Shipping Order Purpose:

_ Add product delivery form





Step by step:

- 1. Search function
- 2. Click "CREATE" to add
- 3. Fill in the information:
 - _ Buyer Code
 - _ Delivery Date
 - _ Description

And select "SAVE" to add or

select "RESET" to re-enter the information

4. The added product delivery form information will be displayed at the top of the list.

CREATE			
Buyer Code *			•
Delivery Date *	•		
Description			
	3	C RESE	SAVE

V. FG Shipping Order

Purpose:

_ Modify product delivery form

FG 🗸	WMS :	> FG > FG Shipping Order							
FG Receiving	+ CRI	EATE		Buyer Code	e v De	elivery Date	Description	Q SEARCH	Actived
FG Stock									
ОВА		Buyer Code	Delivery Date	Description	User Created	Create Date	User Updated	Update Date	
FG Mapping Trolley	1	A001	2023-05-29	1	myadmin1	2023-05-29 18:33:33			1.
FG Shipping Order	2	C504	2023-05-23		my	2023-05-23 17:34:06			
	3	A001	2023-05-19	SS	duy	2023-05-19 16:13:38			17
FG Shipping Sorting	4	C505	2023-05-18		myadmin1	2023-05-18 13:26:22			1/
FG Receiving Sorting	5	A001	2023-05-17	gfd	myadmin1	2023-05-17 09:42:16			1 /
				Buyer Code * A001 Delivery Date * 2023-05-29 Description	<i>.</i>			Ť)]]
						2	C RESET	SAVE	



- 1. Click the button to edit the form
- Fill in the updated information and select "SAVE" to save or "RESET" to return the original information.

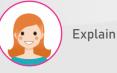
V. FG Shipping Order

Purpose:

_ Delete and restore deleted product delivery form

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✤ FG Receiving	+ CF	REATE			Buyer Code	- Deli	very Date	Description	Q SE	ARCH		Active	
FG Stock											10		i
🏶 OBA		Buyer Code	Delivery Date	Description		User Created	Create Date	User Updated	Update D	ate			
FG Mapping Trolley	1	A001	2023-05-29	1		myadmin1	2023-05-29 18:33	33			1)	11	• •
	2	C504	2023-05-23			my	2023-05-23 17:34	06			-		• •
FG Shipping Order	3	A001	2023-05-19	SS		duy	2023-05-19 16:13	38				1/	0
FG Shipping Sorting	4	C505	2023-05-18			myadmin1	2023-05-18 13:26	22				1 /	•
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盦 FG 🛛 👻	WMS	>FG >FG Shipping Order											
FG Receiving	+ CF	REATE			Buyer Code	👻 Deli	very Date	Description	Q SE/	ARCH		Delete	d data

🕸 FG Stock	-	_		-	·	·		_ i	
* OBA		Buyer Code	Delivery Date	Description	User Created	Create Date	User Updated	Update Date	5
FG Mapping Trolley	1	A001	2023-05-29	1	myadmin1	2023-05-29 18:33:33	my	2023-06-21 18:17:17	
	2	C502	2023-05-14	SO	my	2023-05-14 14:53:13	duy	2023-05-19 16:15:17	
FG Shipping Order	3	C504	2023-05-10	1	my	2023-05-10 13:44:10	duy	2023-05-19 16:15:22	n
🕸 🛛 FG Shipping Sorting	4	00001	2023-05-05		hieumes	2023-05-05 15:22:54	duy	2023-05-19 16:14:29	n

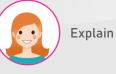


- 1. Click the button to delete
- Click on "Actived data" to view the list of deleted product delivery form.
- 3. Click the button to restore.

V. FG Shipping Order Purpose:

_ Scan product delivery code

<table-row> CDL</table-row>	FG SHIPPING OR	DER X					? X C X	=	*
🧊 my	WMS > FG > FG	Shipping Order							
	+ CREATE		Buy	ver Code 👻	Delivery Date	Description	Q SEARCH	Actived da	ita
± wms ✓	Buyer Co	ode Delivery Date	Description	User Create	d Create Date	User Updated	Update Date	1 (7	
	1 A001	2023-05-29	1 (1)	myadmin1	2023-05-29 18:33	3:33 my	2023-06-21 18:17:41	1 / 9	0
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© WIP <	3 A001	2023-05-19	ss	duy	2023-05-19 16:13	3:38			
🟦 FG 🛛 🗸	4 C505	2023-05-18		myadmin1	2023-05-18 13:26	5:22		1 / 0	Э
FG Receiving	5 A001	2023-05-17	gfd	myadmin1	2023-05-17 09:42			1 / 0	Э
-	6 C502	2023-05-09	LJ63-22211a	chieuvanluy	2023-05-09 13:33			1 / 0	-
FG Stock	7 C591	2023-04-28	SS	duy	2023-04-24 09:20			1 / 0	Э
🏶 OBA	8 C519	2023-04-26	test add 2 edit	duy	2023-04-24 09:09	5:07 duy	2023-04-24 09:09:23	1 / 0	Э
🕸 FG Mapping Trolley	Total: 9 rows			1 row selected	← 1 2 → >I				
FG Shipping Order	– Box QR	2 [] SCAN							
FG Shipping Sorting	2								
✤ FG Receiving Sorting	Product Co		$(5)^{\mid Qty}$	Delete	Product Code	Buyer QR	Q	ty	
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- Select the product delivery slip from the list.
- Fill in the box QR code and select "SCAN" to scan
- Information on the list of boxes of products that have just been scanned
- 4. Delete function
- 5. Click on the box to see details
- Information on the list of product packages in the box.
- 7. Click to print the product delivery form.



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