# For Smart Factory



# Operating User MANUAL



# ERP + MES + SCADA



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# **User Manual MES**

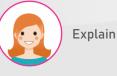
- I. FG Receiving
- II. FG Stock
- III. OBA
- IV. FG Mapping Trolley
- V. FG Shipping Order

### I. FG Receiving

#### Purpose:

### \_ Receive products to the warehouse

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(jiii) my	WMS	S > FG > <mark>FG Receiv</mark>	ing	FVI SO		Product Co			Description	1		•	Activ	red data
<u>₩</u> KPI <												n i 1	Activ	
<u>≜</u> wms ✓		FVI SO Name	Product Code	CDL Code	Status	Order Qty	Scan Qty	EA Qty	Shipping Dat	e   Description	User Created	te Date	User	
Material <	1	Shipping to FG	Q310-643740	30BH00054-00	Waiting	2	<sup>2</sup> 2	200	2023-06-21	shipping	my	2023-06-21 1	my	2
🗰 Materiai 🖍	2	my test	Q310-643740	30BH00054-00	Received	2	2	00	2023-06-20	1	my	2023-06-20 1		3
© WIP <	3	Shipping to FG 16	Q310-643740	30BH00054-00	Waiting	2		<b>—</b>	2023-06-02	1	my	2023-06-16 0		6
🏦 FG 🗸 🗸	4	Shipping to FG	Q310-643740	30BH00054-00	Received	1	1	100	2023-06-14	shipping	my	2023-06-14 1		o
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FG Receiving	6	Xuất	Q310-643740	30BH00054-00	Received	2	2	200	2023-06-09	1	myadmin1	2023-06-09 1	myad	Θ
FG Stock	7	Xuất 0506	Q310-643740	30BH00054-00	Waiting	5	2	200	2023-06-05		myadmin1	2023-06-05 1		Ο
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FG Mapping Trolley		30 rows		4		• 1 ro	v selected K	← 1 2 3	4 <b>→</b> >I					
🕸 🛛 FG Shipping Order	- Locatio FG05	on	Buyer Code	97A1N0N5R007010		[] SCAN								
FG Shipping Sorting	10000	Product Code	r Code		Semi Lot Code			ion Code   Statu	ıs  A	ctual Qty	User Scanned	Scanned Date		
FG Receiving Sorting	1	Q310-643740	Q310643740DZ97A1N0	N5R006010100	Q310-643740-DKT	-20230526135019-A-51	/Q FG05	Receiv	ved 10	0	my	2023-06-21 18:0	3:45	1
℅ Slitting & Cutting く	2	Q310-643740	Q310643740DZ97A1N0	N5R007010100	Q310-643740-DKT	-20230526134826-A-B	0	3 Waitir	ng 10	0			5	
₩ MMS <														



- 1. Search function
- 2. Select the waiting form from the list
- Information about product list waiting to receive
- Select Location and fill in Buyer QR code information. Then select "SCAN" to receive
- 5. Click the button to delete.

### II. FG Stock

### Purpose:

### \_ Monitor product information in stock

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(🕎 my	WMS :	>FG	> FG Stock									>						
KPI <		1-		• Work Ord				luct Code			6			ved Date	ī		SEARCH	-1
±wws •		l	Model		CDL Code		Product Code		Pro	oduct Type	I	Product Name		Total				
Material	3	ē.	AMB585NE-01		30BH00054-00		Q310-643740		SAN	MPLE		COVER WINDOW						00
© WIP K		1	Lot No 20230527	Buyer QR	Z97A1N0N5R006010100	WO2023052	_	Qty (Roll/EA)	_	Location FG05	Sta	tus TYET	User Cre	ated	Receiv	_	_	
🟦 FG 🛛 🗸		2	20230614		Z97A1N0N6E001010100	WO2023060			100		STC		my		2023-06			
🕸 FG Receiving		3	20230620	-	Z97A1N0N6K001010100	WO2023062				FG02	STO		my		2023-06			
🏶 FG Stock		4	20230620 20230531		Z97A1N0N6K002010100 Z97A1N0N5V002010100	WO2023062 WO2023052				FG01 FG05	STC		my duy		2023-06			
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FG Shipping Sorting																		
FG Receiving Sorting	l																	_

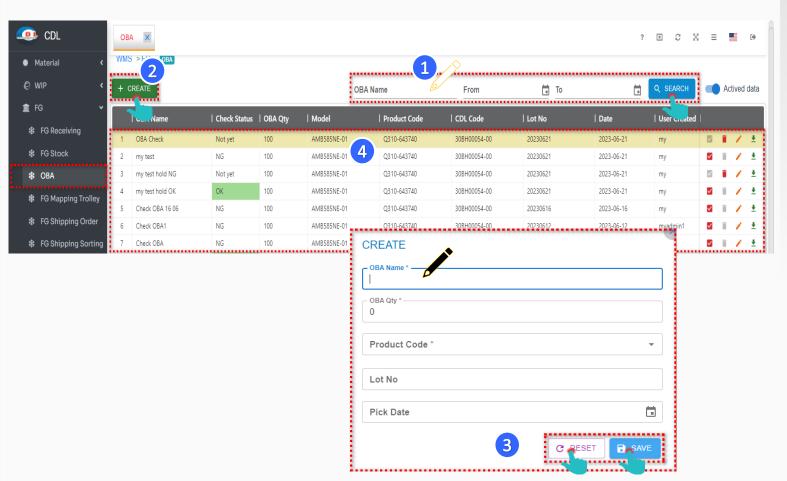


- 1. Search function
- 2. Product list information in stock
- 3. Click the button to see details.

#### III. OBA

#### Purpose:

### \_ Add OBA check form





#### Step by step:

- 1. Search function
- 2. Click "CREATE" to add
- 3. Fill in the information:
  - \_ OBA Name
  - \_ OBA Qty
  - \_ Product Code
  - \_ Lot No
  - \_ Pick Date

And select "SAVE" to add or

select "RESET" to re-enter the

information

4. The added OBA check form

information will be displayed at the top of the list.

### III. OBA

### Purpose:

### \_ Modify OBA check form

Material < WIP <	+	CREATE			OB	A Name	From	🖬 То	ü	Q SEARCH		Acti	ved dat
FG 🗸		OBA Name	Check Status		Model	Product Code	CDL Code	Lot No	Date	User Created			
FG Receiving		_	_			_	_	_		_		1	
FG Stock		OBA Check	Not yet	100	AMB585NE-01	Q310-643740	30BH00054-00	20230621	2023-06-21	my		1	t*
	2	my test my test hold NG	NG Not yet	100	AMB585NE-01 AMB585NE-01	Q310-643740 Q310-643740	30BH00054-00 30BH00054-00	20230621	2023-06-21	my	<ul> <li>✓</li> </ul>	2	
<b>≵ OBA</b>	4	my test hold NG	OK	100	AMB505NE-01	Q310-643740 Q310-643740	30BH00054-00	20230621	2023-06-21	my my			/ <u>+</u>
FG Mapping Trolley		Check OBA 16 06	NG	100	AMB585NE-01	Q310-643740	30BH00054-00	20230616	2023-06-16	my		-	/ 1
FG Shipping Order		Check OBA1	NG	100					×	myadmin1	_ _	-	/ 1
FG Shipping Sorting	7	Check OBA	NG	100	MODIFY	•				my		Î	/ 1
					OBA Check           OBA Qty *           100           Product Code *           30BH00054-0           Lot No           20230621	0-Q310-643740			· · · ·				

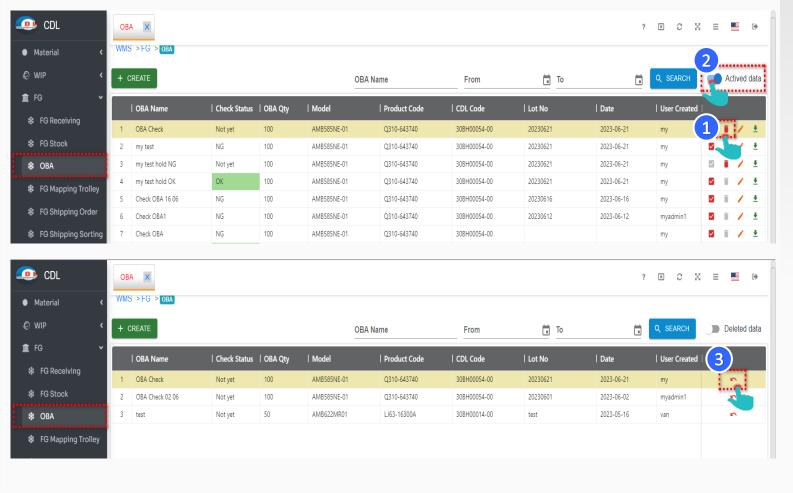


- 1. Click the button to edit the form
- Fill in the updated information and select "SAVE" to save or "RESET" to return the original information.

#### III. OBA

#### Purpose:

### \_ Delete and restore deleted OBA check form





- 1. Click the button to delete
- 2. Click "Actived data" to view the list of deleted OBA check form.
- 3. Click the button to restore.

#### III. OBA

#### Purpose:

### \_ Scan the OBA check code

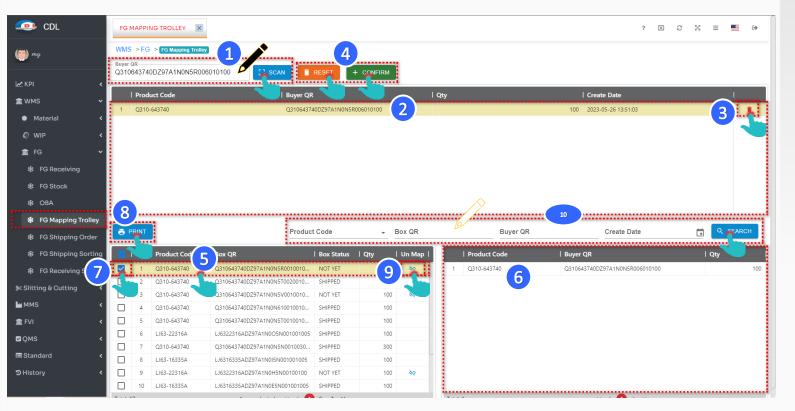
OBA Name OBA Check my test	Check Status	OBA Qty	OBA Nam	e	_	🖬 То	Ċ.	Q SEARCH	<b>—</b> A	ctived o	
OBA Check my test		OBA Qty			From					-	
my test			Model	Product Code 🦯	CDL Code	Lot No	Date	User Crested	1	(7	
my test		100		Q310-643740	1 30BH00054-00	20230621	2023-06-21	my 5		1	
	NG			Q310-643740	30BH00054-00	20230621	2023-06-21	my	( <b>1</b> ,1)		
my test hold NG	Not yet	100	AMB585NE-01	Q310-643740	30BH00054-00	20230621	2023-06-21	my	M - 1	1	
my test hold OK	ОК	100	AMB585NE-01	Q310-643740	30BH00054-00	20230621	2023-06-21	my		1	
Check OBA 16 06	NG	100	AMB585NE-01	Q310-643740	30BH00054-00	20230616	2023-06-16	my	<b>Z</b> 1	1	
Check OBA1	NG	100	AMB585NE-01	Q310-643740	30BH00054-00	20230612	2023-06-12	myadmin1	<b>Z</b> 1	1	
Check OBA	NG	100	AMB585NE-01	Q310-643740	30BH00054-00			my	<b>2</b> 1	1	
MyCheck	ОК	100	AMB585NE-01	Q310-643740	30BH00054-00	20230522	2023-06-09	myadmin1	<b>V</b> 1	1	
CREATE											
OBA Name		Staff Code	Nguyễn Đức Nhâm 阮	<ul> <li>Check Date</li> <li>2023-06-21</li> </ul>		CK Result		Ţ			
OBA Check				* 2023-00-21							
	C Item		QC Standard		QC Tool Frequency	Answer	Input				
		ignore ;L ≥ 0.2mm	QC Standard		thường / 2 OK 3 NG		Input				
QC Type QC Ngoại quan BURR	R L < 0.2mm		QC Standard	Mắt Kinh	thường / 1 lúp 2 OK 3 NG thường / 2 OK 3 NG	Answer	Result				
<mark>QC Type QC</mark> Ngoại quan OBA 1705 BURR Ngoại quan স্থা ط	R L < 0.2mm Ξ L < 0.5mm hát, ô Φ < 0.15 m	ignore ;L ≥ 0.2mm ignore;L ≥ 0.5mm	QC Standard 0EA 0EA nm 3EA,Φ≥ 0.30mm 0EA; 단	Mắt Kính Mắt Kính	thường / 2 OK 3 NG thường / 2 OK 3 NG thường / 2 OK 3 NG thường / 2 OK 3 NG	Answer Result Không có khác thường Result	Result     OK     Result				
	check OBA 16 06 check OBA 1 check OBA //yCheck rows de suyer Code 2310643740D297A1N0NS CREATE OBA Name	check OBA 16 06 NG iheck OBA1 NG iheck OBA NG A/check OK ows de 2 auyer Code auyer Code CREATE OBA Name	Check OBA 16 06         NG         100           Check OBA         NG         100           Check OBA         NG         100           Algebra         NG         100           Algebra         NG         100           OK         100         100           Ows         OK         100           Bayer Code         2         2           CREATE         000         100	Check OBA 16 06         NG         100         AMB5805NE-01           Check OBA1         NG         100         AMB5805NE-01           Check OBA         NG         100         AMB5805NE-01           Check OBA         NG         100         AMB5805NE-01           AyCheck         OK         100         AMB5805NE-01           OW         OK         100         AMB5805NE-01	Check 0BA 16 06         NG         100         AMB585NE-01         Q310-643740           Check 0BA 1         NG         100         AMB585NE-01         Q310-643740           Check 0BA         NG         100         AMB585NE-01         Q310-643740           Check 0BA         NG         100         AMB585NE-01         Q310-643740           AlpCheck         OK         100         AMB585NE-01         Q310-643740           Ows         1 row selected         1 row selected         1 row selected         1 row selected           Bayer Code         OBA Qty         User Created         Creat           CREATE         OBA Name         Staff Code         Check Date	Check OBA 16 06         NG         100         AMB585NE-01         Q310-643740         30BH00054-00           Check OBA1         NG         100         AMB585NE-01         Q310-643740         30BH00054-00           Check OBA         NG         100         AMB585NE-01         Q310-643740         30BH00054-00           Check OBA         NG         100         AMB585NE-01         Q310-643740         30BH00054-00           AlpCheck         OK         100         AMB585NE-01         Q310-643740         30BH00054-00           orws         1 row selected         IK < 1	Check OBA 16 06       NG       100       AM8585NE-01       Q310-643740       308H00054-00       20230616         Check OBA       NG       100       AM8585NE-01       Q310-643740       308H00054-00       20230612         Check OBA       NG       100       AM8585NE-01       Q310-643740       308H00054-00       20230612         Check OBA       NG       100       AM8585NE-01       Q310-643740       308H00054-00       20230522         AnyCheck       OK       100       AM8585NE-01       Q310-643740       308H00054-00       20230522         rows       100       AM8585NE-01       Q310-643740       308H00054-00       20230522         rows       1 row selected       IK ← 1       2       3       4       5       > N         Bayer Code       OBA Qty       User Created       I Create Date       1       1       3       <	Check OBA 16 06       NG       100       AMB585NE-01       Q310-643740       308H00054-00       20230616       2023-06-16         Check OBA       NG       100       AMB585NE-01       Q310-643740       308H00054-00       20230612       2023-06-16         Check OBA       NG       100       AMB585NE-01       Q310-643740       308H00054-00       20230612       2023-06-12         Check OBA       NG       100       AMB585NE-01       Q310-643740       308H00054-00       20230522       2023-06-09         MyCheck       OK       100       AMB585NE-01       Q310-643740       308H00054-00       20230522       2023-06-09         rows       1 row selected       K ← 1       2       3       4       5 → N         OBA Qty       User Created       I Create Date       I         Q23-06-11         OBA Qty       User Created       I Create Date       I         Q23-06-21 18:09:32       3         OBA Name       Check Date         OBA Name       Check Date         Create Date       I         Q3       Check Date         Check Date <td col<="" td=""><td>Check OBA 16 06       NG       100       AM8585NE-01       Q310-643740       308H00054-00       20230616       2023-06-16       my         check OBA       NG       100       AM8585NE-01       Q310-643740       308H00054-00       20230612       2023-06-12       myadmin1         check OBA       NG       100       AM8585NE-01       Q310-643740       308H00054-00       20230612       2023-06-12       myadmin1         check OBA       NG       100       AM8585NE-01       Q310-643740       308H00054-00       20230522       2023-06-09       myadmin1         theorem       0K       100       AM8585NE-01       Q310-643740       308H00054-00       20230522       2023-06-09       myadmin1         tows       1 row selected       IK € 1       2       3       4       5       &gt; 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1         de       2       2       2       2       2       2       2       2       2       2       2       2       2       2       2       2       2       2       3       4       5       &gt; 1       3       3       5       &gt; 1       3       3       4       5       &gt; 1       3       3       3       3       3       3</td> <td>Check OBA 16 06       NG       100       AMB585NE-01       Q310-643740       30BH00054-00       20230616       2023-06-16       my       I         Check OBA       NG       100       AMB585NE-01       Q310-643740       30BH00054-00       20230612       2023-06-12       myadmin1       I       I         Check OBA       NG       100       AMB585NE-01       Q310-643740       30BH00054-00       20230612       2023-06-12       myadmin1       I       I         Check OBA       NG       100       AMB585NE-01       Q310-643740       30BH00054-00       20230522       2023-06-99       myadmin1       I       I         A/yCheck       OK       100       AMB585NE-01       Q310-643740       30BH00054-00       20230522       2023-06-99       myadmin1       I       I         rows       1 row selected       K (f) 2 3 4 5 <math>\Rightarrow</math> N       1       row selected       K (f) 2 3 4 5 <math>\Rightarrow</math> N       I&lt;</td>	Check OBA 16 06       NG       100       AM8585NE-01       Q310-643740       308H00054-00       20230616       2023-06-16       my         check OBA       NG       100       AM8585NE-01       Q310-643740       308H00054-00       20230612       2023-06-12       myadmin1         check OBA       NG       100       AM8585NE-01       Q310-643740       308H00054-00       20230612       2023-06-12       myadmin1         check OBA       NG       100       AM8585NE-01       Q310-643740       308H00054-00       20230522       2023-06-09       myadmin1         theorem       0K       100       AM8585NE-01       Q310-643740       308H00054-00       20230522       2023-06-09       myadmin1         tows       1 row selected       IK € 1       2       3       4       5       > 1         de       2       2       2       2       2       2       2       2       2       2       2       2       2       2       2       2       2       2       3       4       5       > 1       3       3       5       > 1       3       3       4       5       > 1       3       3       3       3       3       3	Check OBA 16 06       NG       100       AMB585NE-01       Q310-643740       30BH00054-00       20230616       2023-06-16       my       I         Check OBA       NG       100       AMB585NE-01       Q310-643740       30BH00054-00       20230612       2023-06-12       myadmin1       I       I         Check OBA       NG       100       AMB585NE-01       Q310-643740       30BH00054-00       20230612       2023-06-12       myadmin1       I       I         Check OBA       NG       100       AMB585NE-01       Q310-643740       30BH00054-00       20230522       2023-06-99       myadmin1       I       I         A/yCheck       OK       100       AMB585NE-01       Q310-643740       30BH00054-00       20230522       2023-06-99       myadmin1       I       I         rows       1 row selected       K (f) 2 3 4 5 $\Rightarrow$ N       1       row selected       K (f) 2 3 4 5 $\Rightarrow$ N       I<



- 1. Select OBA check form in the list
- Fill in the Buyer Code information and press Enter on the keyboard to confirm.
- 3. Product information just scanned
- 4. Delete function
- 5. Click the button to check OBA
- Fill in the result information after checking and click "SAVE" to save
- 7. Excel file download function.

### IV. FG Mapping Trolley Purpose:

### \_ Product packaging or mapping trolley

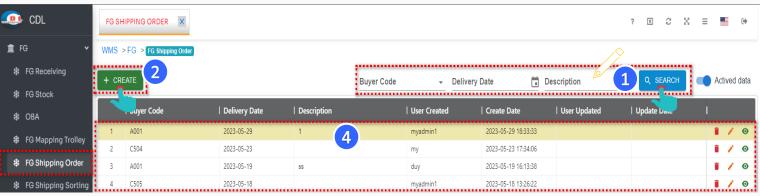




- Enter the Buyer Code and select "SCAN" to scan the code
- 2. Information about the Buyer QR code has just scanned
- 3. Delete function
- Click on "RESET" to cancel scanning all Buyer QR codes scanned or "CONFIRM" to confirm the mapping
- 5. Click on the Box QR code just linked
- Information on the list of Buyer QR stamps in the box
- Click to select the box QR code in the list
- 8. Click on "PRINT" to print QR stamp
- 9. Unlink function
- 10. Search function

### V. FG Shipping Order Purpose:

### \_ Add product delivery form





#### Step by step:

- 1. Search function
- 2. Click "CREATE" to add
- 3. Fill in the information:
  - \_ Buyer Code
  - \_ Delivery Date
  - \_ Description

And select "SAVE" to add or

select "RESET" to re-enter the information

4. The added product delivery form information will be displayed at the top of the list.

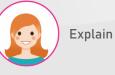
CREATE			
Buyer Code *			•
Delivery Date *	•		
Description			
	3	C RESE	SAVE

# V. FG Shipping Order

### Purpose:

### \_ Modify product delivery form

FG 🗸	WMS :	> FG > FG Shipping Order							
FG Receiving	+ CRI	EATE		Buyer Code	e v De	elivery Date	Description	Q SEARCH	Actived
FG Stock									
ОВА		Buyer Code	Delivery Date	Description	User Created	Create Date	User Updated	Update Date	
FG Mapping Trolley	1	A001	2023-05-29	1	myadmin1	2023-05-29 18:33:33			1.
FG Shipping Order	2	C504	2023-05-23		my	2023-05-23 17:34:06			
	3	A001	2023-05-19	SS	duy	2023-05-19 16:13:38			17
FG Shipping Sorting	4	C505	2023-05-18		myadmin1	2023-05-18 13:26:22			1/
FG Receiving Sorting	5	A001	2023-05-17	gfd	myadmin1	2023-05-17 09:42:16			1 /
				Buyer Code * A001 Delivery Date * 2023-05-29 Description	<i>.</i>			Ť	) ] ]
						2	C RESET	SAVE	



- 1. Click the button to edit the form
- Fill in the updated information and select "SAVE" to save or "RESET" to return the original information.

### V. FG Shipping Order

#### Purpose:

### \_ Delete and restore deleted product delivery form

으 CDL	FG S	HIPPING ORDER							? 🗵	C 5	X =		€
🏛 FG 🛛 🗸	WMS	>FG > FG Shipping Order											
✤ FG Receiving	+ CF	REATE			Buyer Code	- Deli	very Date	Description	Q SE	ARCH		Active	
FG Stock											10		i
🏶 OBA		Buyer Code	Delivery Date	Description		User Created	Create Date	User Updated	Update D	ate			
FG Mapping Trolley	1	A001	2023-05-29	1		myadmin1	2023-05-29 18:33	33			1)	11	• •
	2	C504	2023-05-23			my	2023-05-23 17:34	06			-		• •
FG Shipping Order	3	A001	2023-05-19	SS		duy	2023-05-19 16:13	38				1/	0
FG Shipping Sorting	4	C505	2023-05-18			myadmin1	2023-05-18 13:26	22				1 /	•
<table-row> CDL</table-row>	FG S	HIPPING ORDER							? 🗵	C 5	X ≡		€
盦 FG 🛛 👻	WMS	>FG >FG Shipping Order											
FG Receiving	+ CF	REATE			Buyer Code	👻 Deli	very Date	Description	Q SE/	ARCH		Delete	d data

🕸 FG Stock	-	_		-	·	·		_ <b>i</b>	
* OBA		Buyer Code	Delivery Date	Description	User Created	Create Date	User Updated	Update Date	5
FG Mapping Trolley	1	A001	2023-05-29	1	myadmin1	2023-05-29 18:33:33	my	2023-06-21 18:17:17	
	2	C502	2023-05-14	SO	my	2023-05-14 14:53:13	duy	2023-05-19 16:15:17	
FG Shipping Order	3	C504	2023-05-10	1	my	2023-05-10 13:44:10	duy	2023-05-19 16:15:22	n
🕸 🛛 FG Shipping Sorting	4	00001	2023-05-05		hieumes	2023-05-05 15:22:54	duy	2023-05-19 16:14:29	n

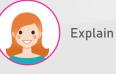


- 1. Click the button to delete
- Click on "Actived data" to view the list of deleted product delivery form.
- 3. Click the button to restore.

### V. FG Shipping Order Purpose:

# \_ Scan product delivery code

<table-row> CDL</table-row>	FG SHIPPING OR	DER X					? X C X	=	*
🧊 my	WMS > FG > FG	Shipping Order							
	+ CREATE		Buy	ver Code 👻	Delivery Date	Description	Q SEARCH	Actived da	ita
± wms ✓	Buyer Co	ode   Delivery Date	Description	User Create	d   Create Date	User Updated	Update Date	1 (7	
	1 A001	2023-05-29	1 (1)	myadmin1	2023-05-29 18:33	3:33 my	2023-06-21 18:17:41	1 / 9	0
Material <	2 C504	2023-05-23		my	2023-05-23 17:34	4:06		1 /	
© WIP <	3 A001	2023-05-19	ss	duy	2023-05-19 16:13	3:38			
🟦 FG 🛛 🗸	4 C505	2023-05-18		myadmin1	2023-05-18 13:26	5:22		1 / 0	Э
FG Receiving	5 A001	2023-05-17	gfd	myadmin1	2023-05-17 09:42			1 / 0	Э
-	6 C502	2023-05-09	LJ63-22211a	chieuvanluy	2023-05-09 13:33			1 / 0	-
FG Stock	7 C591	2023-04-28	SS	duy	2023-04-24 09:20			1 / 0	Э
🏶 OBA	8 C519	2023-04-26	test add 2 edit	duy	2023-04-24 09:09	5:07 duy	2023-04-24 09:09:23	1 / 0	Э
🕸 FG Mapping Trolley	Total: 9 rows			1 row selected	← 1 2 → >I				
FG Shipping Order	– Box QR	2 [] SCAN							
FG Shipping Sorting	2								
✤ FG Receiving Sorting	Product Co		$(5)^{\mid Qty}$	Delete	Product Code	Buyer QR	Q	ty	
	1 Q310-643740			100	Q310-643740 6	Q310643740DZ97A1N0N	I5R006010100	10	100
℅ Slitting & Cutting く	2 Q310-643740	· ·		100					
<b>₩</b> MMS <	3 Q310-643740	Q310643740DZ97A1N0N6100100	01005						
査 FVI ≮	L	-							



- Select the product delivery slip from the list.
- Fill in the box QR code and select "SCAN" to scan
- Information on the list of boxes of products that have just been scanned
- 4. Delete function
- 5. Click on the box to see details
- Information on the list of product packages in the box.
- 7. Click to print the product delivery form.



# ERP + MES + SCADA