

For Smart Factory



Operating |
User |

MANUAL



MES 3D

ERP + MES + SCADA

Auto & S.I

User Manual

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I. Form

Purpose:

_ Information on list of QC check form

Step by step:

1. Search function
2. Information about the list of created QC check form
3. Excel file export function
4. Click “Create” to create a QC check form. See the next slide.

<input type="checkbox"/>	Name	Form Type	Product	State	Created on
<input type="checkbox"/>	ItemQC-hieu-official - Copy	Item QC	CUTTINGPLATE_18K_P_HIEU TICR-2.7B-7"-W-14.56-18K(새 제...	Confirmed	31/01/2024 12:56:43
<input type="checkbox"/>	PQC-Hieu-official2	PQC	NECKLACE_18K_HIEU CUTTINGPLATE_18K_P_HIEU HieuPro2 (HieuProduct)	Confirmed	30/01/2024 15:33:51
<input type="checkbox"/>	My test Item QC	Item QC		Confirm	25/01/2024 13:02:03
<input type="checkbox"/>	IQC My test	Item QC	My220I-Product18K	Confirmed	22/01/2024 15:07:02
<input type="checkbox"/>	OQC	OQC		Confirmed	19/01/2024 16:17:22
<input type="checkbox"/>	PQC	PQC		Confirmed	19/01/2024 15:23:17
<input type="checkbox"/>	IQC	IQC		Confirmed	19/01/2024 13:00:41
<input type="checkbox"/>	ItemQC-hieu-official	Item QC	24K Gold	Confirmed	19/01/2024 12:30:09
<input type="checkbox"/>	CAD-hieu-official	CAD&RP	HieuPro2	Confirmed	19/01/2024 10:03:23
<input type="checkbox"/>	OQC-hieu-Official	OQC	HieuPro2	Confirmed	19/01/2024 10:01:23
<input type="checkbox"/>	My test IQC 01	IQC		Confirmed	18/01/2024 19:50:49
<input type="checkbox"/>	MytestformPQCO1	PQC	MyPMSProduct14K MyPMSProduct18K	Confirmed	18/01/2024 19:44:53
<input type="checkbox"/>	PQC-Hieu-official	PQC	HieuPro2 (HieuProduct)	Confirmed	18/01/2024 16:54:28
<input type="checkbox"/>	IQC-Hieu-Official	IQC	ALLOY18K MEGO18K MEGO24K Rubber01 (Plaster01)	Confirmed	18/01/2024 16:47:12
<input type="checkbox"/>	Test_QC	PQC	MytestMaterial	Confirm	17/01/2024 16:44:54

QMS

Quality Management System



Explain

I. Form

Purpose:

_ Create QC check form

Step by step:

1. Fill in information:
 - Form Title
 - Form Type: Select QC type (IQC, PQC, OQC, Item QC)
 - Items: Select materials for IQC check form. Select products for PQC, OQC and Item QC check form.
2. Fill in the details:
 - Type
 - QC Process
 - QC Code
 - Method
 - Frequency
3. Click "Save" to create
4. Click "Confirm" to confirm using the QC check form
5. Click "Preview Form" to preview the QC check form.

3 Form / New

Save Discard

5 Preview Form Confirm 4

1

Form Title Form QC

Form Type PQC

Items test

QC List

2

Type	QC Process	QC Code	Method	Frequency
Visual PQC - PQC	PQC	Poor Workmanship Soldering/Filing	Method PQC	Check all
Add a line				



II. History

Purpose:

_ View QC check history information

Step by step:

1. Search function
2. Excel file export function
3. QC check history list information.
Click on a line in the list to see details
4. Detailed information on QC check history.

The screenshot displays the QMS interface with a navigation bar at the top containing 'MES', 'KPI', 'QMS', 'PMS', 'MMS', 'Scrap', 'Repair', and 'Process'. The main content area is titled 'Result' and features a search bar (1) and a download icon (2). Below the search bar is a table of QC check history records. The table has columns for 'Item', 'Lot Code', 'QC Staff', 'Form Type', 'Overall Result', and 'Created on'. The records are as follows:

Item	Lot Code	QC Staff	Form Type	Overall Result	Created on
QC/Res/ 01278 My2201-Cutting	LOT-MY2201PRODUCT18K-CUT-20240122-OK-002	Ab	Item QC	OK	06/02/2024 14:03:34
QC/Res/ 01277 GOLD_TREE_HIEU		Ab	PQC	OK	06/02/2024 13:30:39
QC/Res/ 01276 GOLD_TREE_HIEU		Ab	PQC	OK	06/02/2024 13:30:39
QC/Res/ 01275 SEMI-GOLDTREEHIEU-METALTREE		Ab	PQC	OK	06/02/2024 13:29:19
QC/Res/ 01274 SEMI-GOLDTREEHIEU-WAX		Ab	PQC	OK	06/02/2024 13:28:09
QC/Res/ 01273 SEMI-GOLDTREEHIEU-METALTREE		Ab	PQC	OK	06/02/2024 13:22:58

Below the table, a detailed view for the selected record (QC/Res/ 01278) is shown. It includes fields for 'Item', 'Lot Code', 'QC Staff', 'Overall Result', and 'Form Type'. The values are: Item: My2201-Cutting, Lot Code: LOT-MY2201PRODUCT18K-CUT-20240122-OK-002, QC Staff: Ab, Overall Result: OK, Form Type: Item QC. A 'QC List' button is also present. Below this, a 'QC List' table is displayed with columns for 'Type', 'QC Process', 'QC Code', 'Method', 'Frequency', 'Input', and 'Judgement'. The data rows are:

Type	QC Process	QC Code	Method	Frequency	Input	Judgement
Type/ItemQC	Process ItemQC	Gold enough	Method ItemQC	Frequency ItemQC	0	OK
Type/ItemQC	Process ItemQC	Standard ItemQC	Method ItemQC	Frequency ItemQC	0	OK



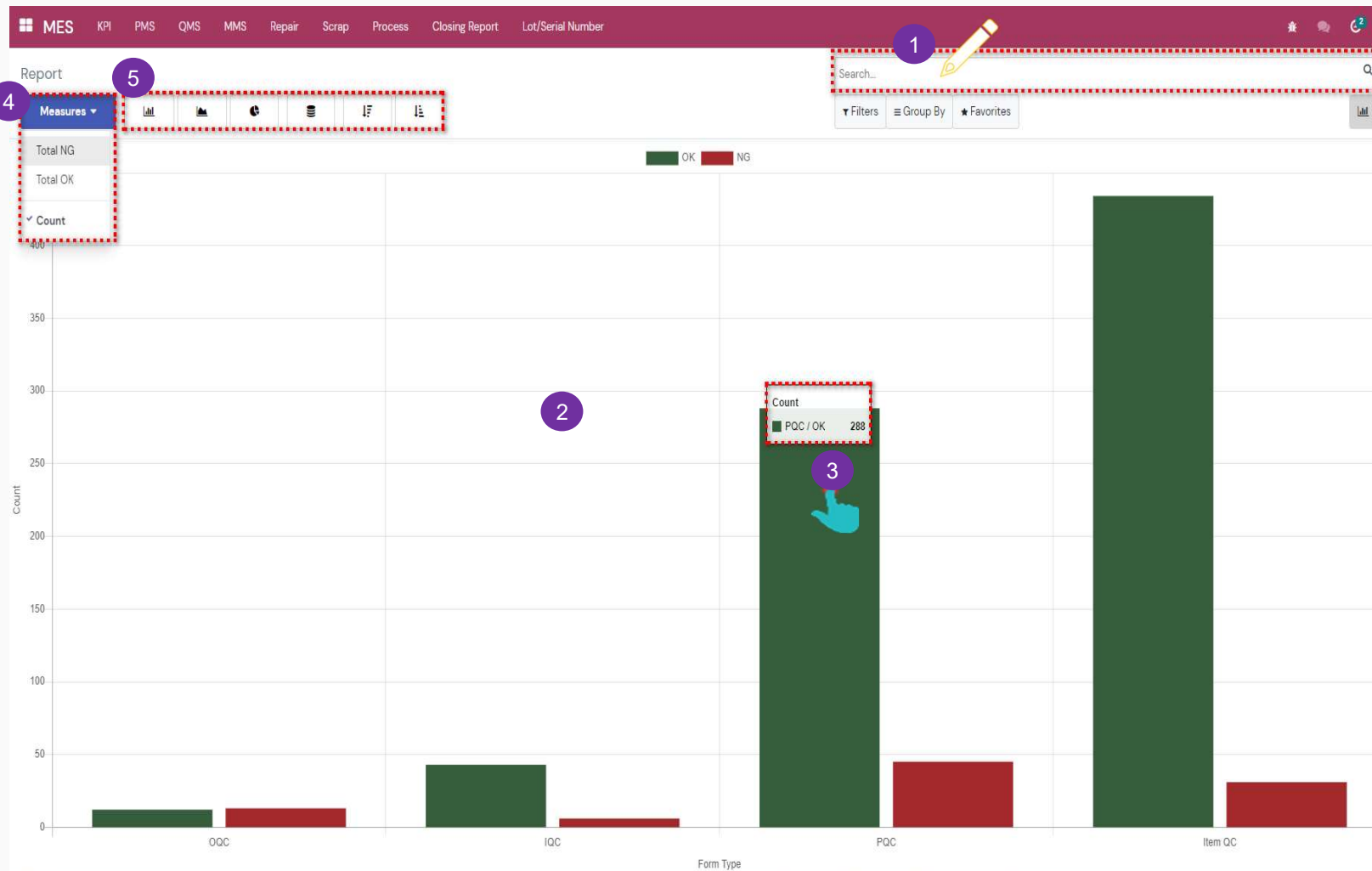
III. Report

Purpose:

_ View QC check result report information

Step by step:

1. Search function
2. The graph shows information about the total number of inspections by each type of QC.
3. Click on a column in the graph to view detailed check history
4. Click "Measures" to select the value information to view
5. List of views: Bar Chart, Line Chart, Pie Chart, Stacked (Column charts displayed in stacked mode), Descending and Ascending.





IV. Standard QC

Purpose:

_ Add new check type for QC check form

Step by step:

1. In tab "Type" (This type of QC inspection includes: inspection of appearance, quality control, measurement, performance, XRF measurement, ...)
2. Click "Add a line" to add a check type
3. Fill in the information:
 - Name
 - Apply: Applicable QC type (IQC, PQC, OQC, Item QC)Then save
4. Click "Save" to confirm add the check type

The screenshot shows the 'Create Type' dialog box with the following fields:

- Name:** A text input field with a pencil icon.
- Apply:** A dropdown menu.
- Buttons:** 'Save & Close', 'Save & New', and 'Discard'.

The background table lists existing QC types:

Name	Apply	Created By	Created Date	Updated By	Updated Date	Last Updated on
Type PQC	PQC	Administrator	26/12/2023	Administrator	26/12/2023 11:11:09	
Visual PQC	PQC	Administrator	05/01/2024	Administrator	05/01/2024 13:05:30	
Type OQC	OQC	Administrator	26/12/2023	Administrator	26/12/2023 11:11:16	
Visual OQC	OQC	Administrator	05/01/2024	Administrator	05/01/2024 13:06:21	
Type ItemQC	Item QC	Administrator	26/12/2023	Administrator	26/12/2023 11:11:36	
Visual IQC	IQC	Administrator	03/01/2024	Administrator	05/01/2024 13:05:45	
Test IQC I71	IQC	Administrator	17/01/2024	Administrator	17/01/2024 12:58:14	
Type IQC 2	IQC	Administrator	26/12/2023	Administrator	26/12/2023 11:11:02	
XRAY	IQC	Administrator	03/01/2024	Administrator	03/01/2024 13:35:22	
IQC TUAN	IQC	tuan	04/01/2024	tuan	04/01/2024 08:15:54	
tuacv	IQC	Administrator	04/01/2024	Administrator	04/01/2024 08:19:37	
Type IQC My	IQC	Administrator	05/01/2024	Administrator	05/01/2024 15:52:59	
Type IQC	IQC	Administrator	26/12/2023	Administrator	26/12/2023 11:10:52	
Visual CAD&RP	CAD&RP	Administrator	05/01/2024	Administrator	05/01/2024 13:05:56	
Type CAD	CAD&RP	Administrator	26/12/2023	Administrator	26/12/2023 11:11:25	



IV. Standard QC

Purpose:

 Add a new QC process for the QC check form

Step by step:

1. In tab “QC Process”
2. Click “Add a line” to add a QC process
3. Fill in the information:
 - Type
 - Name
 - Apply: The applicable QC type is automatically displayed when the check type is selected (IQC, PQC, OQC, Item QC)
4. Click “Save” to confirm add the QC process

Then save

4. Click “Save” to confirm add the QC process

The screenshot shows the 'Create QC Process' dialog box overlaid on a table of existing QC processes. The dialog box has the following fields and buttons:

- Type: A dropdown menu with a pencil icon.
- Name: A text input field.
- Apply: A dropdown menu.
- Buttons: Save & Close, Save & New, and Discard.

The table below shows the existing QC processes:

Name	Type	QC Code	Method	Frequency	User	Date	Last Updated on	
Type PQC > Process PQC	PQC				Administrator	26/12/2023	19/01/2024 13:06:31	
Visual PQC > PQC	PQC				Administrator	05/01/2024	19/01/2024 13:06:31	
Type OQC > Process OQC	OQC				Administrator	26/12/2023	19/01/2024 13:06:31	
Visual OQC > OQC	OQC				Administrator	05/01/2024	19/01/2024 13:06:31	
Type ItemQC > Process ItemQC	Item QC				Administrator	26/12/2023	19/01/2024 13:06:31	
Visual IQC > IQC for gold	IQC				Administrator	05/01/2024	19/01/2024 13:06:31	
Test IQC 171 > QC Process 1701	IQC				Administrator	17/01/2024	19/01/2024 13:06:31	
Type IQC 2 > Process IQC 2	IQC				Administrator	26/12/2023	19/01/2024 13:06:31	
XRAY > IQC for gold	IQC				Administrator	03/01/2024	19/01/2024 13:06:31	
Visual IQC > IQC for other material	IQC				Administrator	03/01/2024	19/01/2024 13:06:31	
IQC TUÁN > Tuan	IQC				tuan	04/01/2024	19/01/2024 13:06:31	
Type IQC My > Process IQC My	IQC				Administrator	05/01/2024	19/01/2024 13:06:31	
Type IQC > Process IQC	IQC				Administrator	26/12/2023	19/01/2024 13:06:31	
Visual CAD&RP > CAD & RP Injection QC	CAD&RP				Administrator	05/01/2024	19/01/2024 13:06:31	
Type CAD > Process CAD	CAD&RP				Administrator	26/12/2023	19/01/2024 13:06:31	



IV. Standard QC

Purpose:

Add a new check standard for the QC check form

Step by step:

1. In tab "QC Code" (This is the QC check standard)
2. Click "Add a line" to add check standards
3. Fill in the information:
 - Type
 - Item
 - QC Code: Standard QC code
 - Name
 - Apply: The applicable QC type is automatically displayed when the check type is selected (IQC, PQC, OQC, Item QC)

Then save

4. Click "Save" to confirm add the QC check standards.

The screenshot shows the 'Create QC Code' window in the QMS. The 'QC Code' tab is selected. The 'Add a line' button is highlighted with a red dashed box and a blue arrow. The 'Type', 'Item', and 'QC Code' fields are highlighted with a red dashed box and a blue arrow. The 'Save' button is highlighted with a red dashed box and a blue arrow. The table below shows existing QC codes.

QC Code	Type	Item	Apply	Create Date	Last Updated by	Last Updated on
Visual CAD&RP > CAD & RP Injection QC > QC Code 40	CAD&RP	Bezzle/ Crack/Deform	CAD&RP	05/01/2024	OdooBot	19/01/2024 13:06:31
Visual CAD&RP > CAD & RP Injection QC > QC Code 39	CAD&RP	Unformed Bezel/Component	CAD&RP	05/01/2024	OdooBot	19/01/2024 13:06:31
Visual CAD&RP > CAD & RP Injection QC > QC Code 37	CAD&RP	Missing Wax	CAD&RP	05/01/2024	OdooBot	19/01/2024 13:06:31
Type CAD > Process CAD > QC Code 5	CAD&RP	Standard CAD	CAD&RP	26/12/2023	OdooBot	19/01/2024 13:06:31
Visual CAD&RP > CAD & RP Injection QC > QC Code 38	CAD&RP	Unformed	CAD&RP	05/01/2024	OdooBot	19/01/2024 13:06:31
Visual CAD&RP > CAD & RP Injection QC > QC Code 44	CAD&RP	Others	CAD&RP	05/01/2024	OdooBot	19/01/2024 13:06:31
Visual CAD&RP > CAD & RP Injection QC > QC Code 43	CAD&RP	Over grinding	CAD&RP	05/01/2024	OdooBot	19/01/2024 13:06:31



IV. Standard QC

Purpose:

Add a new check method for the QC check form

Create Method

Name

Apply

Save & Close **Save & New** Discard

Standard Information

Save Discard

Name	Apply	Created by	Create Date	Last Updated by	Last Updated on
Method PQC	PQC	Administrator	26/12/2023	Administrator	26/12/2023 11:17:16
By eyes	PQC	Administrator	03/01/2024	Administrator	03/01/2024 14:07:26
Method OQC	OQC	Administrator	26/12/2023	Administrator	26/12/2023 11:17:23
By eyes	OQC	Administrator	03/01/2024	Administrator	03/01/2024 14:08:01
By eyes	Item QC	Administrator	19/01/2024	Administrator	19/01/2024 12:33:18
Method ItemQC	Item QC	Administrator	26/12/2023	Administrator	26/12/2023 11:17:42
By Eyes My	IQC	Administrator	05/01/2024	Administrator	05/01/2024 16:10:33
By eyes	IQC	Administrator	03/01/2024	Administrator	03/01/2024 14:07:26
Method test	IQC	Administrator	17/01/2024	Administrator	17/01/2024 12:59:54
Method IQC	IQC	Administrator	26/12/2023	Administrator	26/12/2023 11:17:08
Gold scope machine	IQC	Administrator	03/01/2024	Administrator	03/01/2024 14:07:26
Method CAD	CAD&RP	Administrator	26/12/2023	Administrator	26/12/2023 11:17:33
By eyes	CAD&RP	Administrator	08/01/2024	Administrator	08/01/2024 09:20:33

Add a line

Step by step:

1. In tab “Method”
2. Click “Add a line” to add a check method
3. Fill in the information:
 - Name
 - Apply: Applicable QC type (IQC, PQC, OQC, Item QC)Then save
4. Click “Save” to confirm add the QC check method.



IV. Standard QC

Purpose:

Add a new check frequency for the QC check form

Step by step:

1. In tab "Frequency"
2. Click "Add a line" to add a check frequency
3. Fill in the information:
 - Name
 - Apply: Applicable QC type (IQC, PQC, OQC, Item QC)Then save
4. Click "Save" to confirm add the QC check frequency.

The screenshot shows the QMS interface with a 'Create Frequency' dialog box open. The dialog box has a 'Name' input field with a pencil icon, an 'Apply' dropdown menu, and buttons for 'Save & Close', 'Save & New', and 'Discard'. The background shows a table with columns: Name, Apply, Created by, Create Date, Last Updated by, Last Updated on. The table contains several rows of QC check frequencies. A 'Frequency CAD' row is highlighted. A 'Standard Information' panel is visible at the top left with 'Save' and 'Discard' buttons. Numbered callouts 1-4 indicate the steps: 1. Click 'Frequency' tab, 2. Click 'Add a line', 3. Fill in 'Name' and 'Apply' in the dialog, 4. Click 'Save'.

Name	Apply	Created by	Create Date	Last Updated by	Last Updated on
Check all	PQC	Administrator	03/01/2024	Administrator	03/01/2024 14:09:39
2 time	PQC	Administrator	26/12/2023	Administrator	26/12/2023 11:18:07
AQL	PQC	Administrator	03/01/2024	Administrator	03/01/2024 14:09:39
Check all	OQC	Administrator	03/01/2024	Administrator	03/01/2024 14:09:39
3 time	OQC	Administrator	26/12/2023	Administrator	26/12/2023 11:18:16
AQL	OQC	Administrator	03/01/2024	Administrator	03/01/2024 14:09:39
Check all	Item QC	Administrator	19/01/2024	Administrator	19/01/2024 12:33:18
Frequency ItemQC	Item QC	Administrator	26/12/2023	Administrator	26/12/2023 11:18:41
AQL	IQC	Administrator	03/01/2024	Administrator	03/01/2024 14:09:39
Check all	IQC	Administrator	03/01/2024	Administrator	03/01/2024 14:09:39
Test I701	IQC	Administrator	17/01/2024	Administrator	17/01/2024 13:00:14
1 time	IQC	Administrator	26/12/2023	Administrator	26/12/2023 11:18:00
Frequency CAD	CAD&RP	Administrator	26/12/2023	Administrator	26/12/2023 11:18:25



V. Release

Purpose:

_ Release Hold materials, semi-finished products and products after QC check with NG results

Step by step:

1. Search function
2. Information on list of materials, semi-finished products and products after QC inspection with NG results
3. Excel file download function
4. Tick to select 1 line in the list
5. Click "Release" to release hold.
6. Fill in the Reason information then select "Save" to save.
7. Print function
8. Click "Action" to select the "Export" function to excel or csv file.

MES KPI QMS PMS MMS Scrap Repair Process

Release

1 selected

Search...

Print Action Filters Group By Favorites 1-35 / 35

ID	Product	Lot/Serial Number	Quantity	Product Type	Current Location	Created on
<input checked="" type="checkbox"/>	SEMI-TBC-900-2.3-7inch-18k-6.60g-w-full-53pcs-2.65ct-HM (1)	1036 SEMI-TBC-900-2.3-7inch-18k-6.60g-w-full-53pcs-2.65ct-HM	100	Semi Product	WH/Fac1/PL1	06/02/2024 09:06:45
<input type="checkbox"/>	Gold (W) (1)					
<input type="checkbox"/>	My-Wax (2)					
<input type="checkbox"/>	TBC-900-2.3-7inch-18k-6.60g-w-full-53pcs-2.65ct (1)					
<input type="checkbox"/>	SEMI-My2201-Product18K-POL-1 (3)					
<input type="checkbox"/>	SEMI-My2201-Product18K-HM (8)					
<input type="checkbox"/>	SEMI-HC-070(6.5)-P-18k-2.10g-w-39pcs-1.20ct-HM (1)					
<input type="checkbox"/>	SEMI-My2201-Product18K-POL-1 (1)					
<input type="checkbox"/>	SEMI-My2201-Product18K-HM (6)					
<input type="checkbox"/>	Mego24K (1)					
<input type="checkbox"/>	Alloy (4)					
<input type="checkbox"/>	SEMI-My2201-Produ					
<input type="checkbox"/>	SEMI-My2201-Produ					
<input type="checkbox"/>	SEMI-MyPMSProduc					

Popup Title

Reason

Confirm



V. Release

Purpose: Location movement after change of judgment of NG judged materials, semi-finished products and finished products

Step by step:

1. Material warehouse movement instructions are automatically created for released materials.
2. Released semi-finished products automatically generate production warehouse movement instructions.
3. Released finished products automatically generate finished product warehouse receipt instructions.

Release / False

[Edit](#) [+ Create](#) [Print](#) [Action](#) 1/1 < >

Draft Operation **Done**

Operation Type: Jpark: Material Shipping
From: WH/Material/NG
To: WH/Material/Stock

Scheduled Date: 06/05/2024 13:54:01
Source Document

Item Operations

Item	Reserved Qty	Stock Qty	Shipping Qty	UoM	2Shipping Qty	Uom	From	To	Lot Code
AU9999	0.00	0.00	15000	g	0.00	pcs	WH/Material/NG	WH/Material/Stock	AU9999-240328-Vendor-ZY5X

Release / False

[Edit](#) [+ Create](#) [Print](#) [Action](#) 1/1 < >

Draft Operation **Done**

Operation Type: Jpark: WIP Shipping
From: WH/REC
To: WH/Fac/HR

Scheduled Date: 06/05/2024 13:36:57
Shipping Date: 06/05/2024 13:37:03
Source Document

Item Operations

Product	From	To	Lot Code	Reserved	Done	UoM	2Demand Qty	2Receive	UoM
SEMI-BP-T2C-3.5-18K-769GR-W-F-8-12CT-HM 1	WH/Fac/HR	WH/Fac/HR	BP-T2C-3.5-18K-769GR-W-F-8-12CT-HM 1-9g-lpcs#O-240523-001	0.00	9.00	g	1.00	1.00	pcs

FG Receiving / False

[Edit](#) [+ Create](#) [Print](#) [Action](#) 3/20 < >

Draft Operation **Done**

Operation Type: Jpark: FG Receiving
From: WH/REC
To: WH/FG

Scheduled Date: 06/05/2024 13:11:55
Shipping Date: 06/05/2024 13:12:10
Source Document

Item Operations

Product	From	To	Lot Code	Reserved	Done	UoM	2Demand Qty	2Receive	UoM
BP-T2C-3.5-18K-769GR-W-F-8-12CT	WH/FG	WH/FG	BP-T2C-3.5-18K-769GR-W-F-8-12CT-2g-lpcs-240531-VN-001	0.00	2.00	g	1.00	1.00	pcs



VI. Holding

Purpose:

_ Hold materials, semi-finished products and products after QC check with OK results

Step by step:

1. Search function
2. Information on the list of materials, semi-finished products and products after QC inspection with OK results
3. Excel file download function
4. Tick to select 1 line in the list
5. Click "Hold" to hold.
6. Fill in the Reason information then select "Save" to save.
7. Print function
8. Click "Action" to select the "Export" function to excel or csv file.

The screenshot shows the QMS interface with the following elements:

- 1**: Search bar at the top right.
- 2**: A table row with columns: ID, Product, Lot/Serial Number, Quantity, Product Type, Created on. The row contains: SEMI-GOLDTREEHIEU-METALTREE (1), 1050 SEMI-GOLDTREEHIEU-METALTREE, LOT-METALTREE-20240206-002, 0.98, Semi Product, 06/02/2024 13:29:22.
- 3**: 'Holding' button in the top left.
- 4**: Checkbox in the first column of the table.
- 5**: 'Hold' button in the top left.
- 6**: 'Reason' input field in a popup window.
- 7**: 'Print' button in the top right.
- 8**: 'Action' button in the top right.

ID	Product	Lot/Serial Number	Quantity	Product Type	Created on
SEMI-GOLDTREEHIEU-METALTREE (1)					
4	1050 SEMI-GOLDTREEHIEU-METALTREE	LOT-METALTREE-20240206-002	0.98	Semi Product	06/02/2024 13:29:22
SEMI-GOLDTREEHIEU-WAX (1)					
SEMI-GOLDTREEHIEU-METALTREE (1)					
SEMI-GOLDTREEHIEU-WAX (1)					
SEMI-GOLDTREEHIEU-METALTREE (1)					
SEMI-GOLDTREEHIEU-WAX (1)					
SEMI-SEMICUTTING-METALTREE (1)					
SEMI-SEMICUTTING-WAX (1)					
Semi Test PMS 2 (3)					
Semi TEST PMS (3)					
SEMI-MY2					
SEMI-MY2					
SEMI-MY2					
SEMI-MY2					
SEMI-MY2					
SEMI-SEM					



VI. Holding

Purpose: Move location after waiting decision for OK materials, semi-finished products, and finished products

Step by step:

1. For hold materials, NG material warehouse movement instructions are automatically created.
2. For hold semi-finished products, a Repair Stock movement order is automatically created.
3. Repair stock receipt instructions are automatically created for hold finished products.

Holding / False

Edit Create Print Action 1/1 < >

Draft Operation Done

Operation Type: Jpark: Material Shipping

Scheduled Date: 06/05/2024 14:02:27

From: WH/Material/Shell2/Shell2 - 01 - 04

To: WH/Material/NG

Item Operations

Item	Reserved Qty	Stock Qty	Shipping Qty	UoM	2Shipping Qty	Uom	From	To	Lot Code
18K Tem(Y)	0.00	0.00	100.00	g	0.00	pcs	WH/Material/Shell2/Shell2 - 01 - 04	WH/Material/NG	18KTem(Y)-24040I-CN-5BF16

Holding / False

Edit Create Print Action 1/1 < >

Draft Operation Done

Operation Type: Jpark: WIP Shipping

Scheduled Date: 06/05/2024 14:06:40

From: WH/FacI/FN2

To: WH/REC

Item Operations

Product	From	To	Lot Code	Reserved	Done	UoM	2Demand Qty	2Receive	UoM
SEMI-T4C3-2.0-B-HM	WH/FacI/FN2	WH/REC	T4C3-2.0-B-HM-213g-18pcs#O-240508-001	0.00	213	g	18.00	18.00	pcs

Holding / False

Edit Create Print Action 1/1 < >

Draft Operation Done

Operation Type: Jpark: FG Receiving

Scheduled Date: 06/05/2024 14:10:01

From: WH/FG

To: WH/REC

Item Operations

Product	From	To	Lot Code	Reserved	Done	UoM	2Demand Qty	2Receive	UoM
T4C3-2.0-B	WH/FG	WH/REC	T4C3-2.0-B-10g-10pcs-240507-VN-001	0.00	980	g	10.00	10.00	pcs



VII. Log

Purpose:

_ View historical information about holding and releasing materials, semi-finished products and products

Step by step:

1. Search function
2. Hold and release history list information.
3. Excel file download function.

Lot Code	Holding Mode	Quantity	Reason	Source Document
SEMI-My2201-Product18K-HM	PQC	100	aaa	MMO/00450
SEMI-My2201-Product18K-HM	PQC	100	aa	MMO/00450
SEMI-My2201-Product18K-HM	PQC	100	ssd	MMO/00450
SEMI-My2201-Product18K-HM	PQC	200	asdad	MMO/00450
SEMI-My2201-Product18K-POL-1	PQC	100	Llll	MMO/00446
SEMI-My2201-Product18K-POL-1	PQC	200	Hhh	MMO/00446
SEMI-SEMICUTTING-METALTREE	Hold	099	o o o o	
SEMI-My2201-Product18K-POL-1	PQC	200	test	MMO/00432
SEMI-My2201-Product18K-POL-1	PQC	200	test	MMO/00433
SEMI-My2201-Product18K-POL-1	PQC	200	test	MMO/00433
TICR-27B-7-W-14.56-18K(새 제품코드)	PQC	2000		MMO/00425
TICR-27B-7-W-14.56-18K(새 제품코드)	PQC	1000	hihi	MMO/00425
SEMI-My2201-Product18K-POL-1	PQC	100	test	MMO/00406
SEMI-My2201-Product18K-POL-1	PQC	100	test	MMO/00406
SEMI-My2201-Product18K-POL-1	PQC	200	test	MMO/00406
SEMI-My2201-Product18K-POL-1	PQC	200	test	MMO/00406
SEMI-My2201-Product18K-POL-1	PQC	200	Test	MMO/00406
SEMI-My2201-Product18K-HM	PQC	100	reaa	MMO/00407
MytestMaterial	Release	100.00	test	



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