For Smart Factory

Operating
User
MANUAL

MES 3D

ERP + MES + SCADA

Auto & S.I

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User Manual

MASTER PLAN

I. Master Status

MASTER PLAN

Explain

II. Sales Plan

Purpose:

_ View list of sales plans by customer

MASTER PLAN

II. Sales Plan

Purpose:

_ Create a sales plan by customer

Step by step:

1. Fill in the information:
   - Customer
   - Description
2. Then click "Save"

MASTER PLAN

Explain

II. Sales Plan

Purpose:

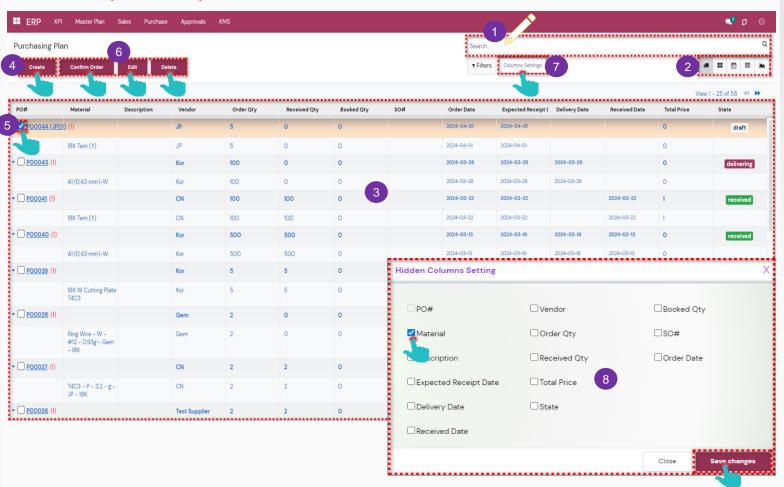_ View detailed information about the list of sales orders for customers

Step by step:

1. Click to see detailed information
2. Search function
3. List of display modes: List, Kanban, Pivot, Calendar, Gantt
4. Information on sales order list for customers.
5. Excel file download function
6. Function to create sales orders.

MASTER PLAN

Explain

III. Purchasing Plan

Purpose:
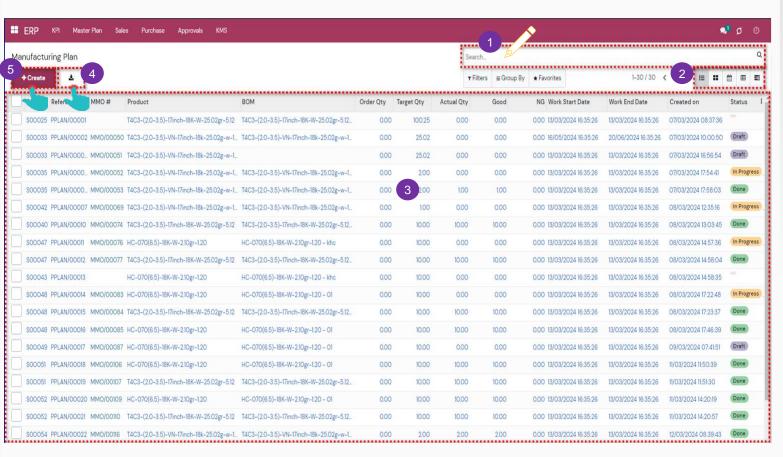
_ View purchase plan list information

Step by step:

1. Search function
2. List of display modes: List, Kanban, Calendar, Pivot, Gantt
3. Purchase order list information
4. Purchase order creation function.
5. Tick to the purchase order in the list.
6. Click "Confirm Order" to confirm the purchase order, "Edit" to change information or "Delete" to delete the purchase order.
7. Click the "Columns Settings" button to set the display.
8. Tick the column in the list to hide the column. Then select "Save changes".

MASTER PLAN

IV. Manufacturing Plan

Purpose:

_ View manufacturing plan list information
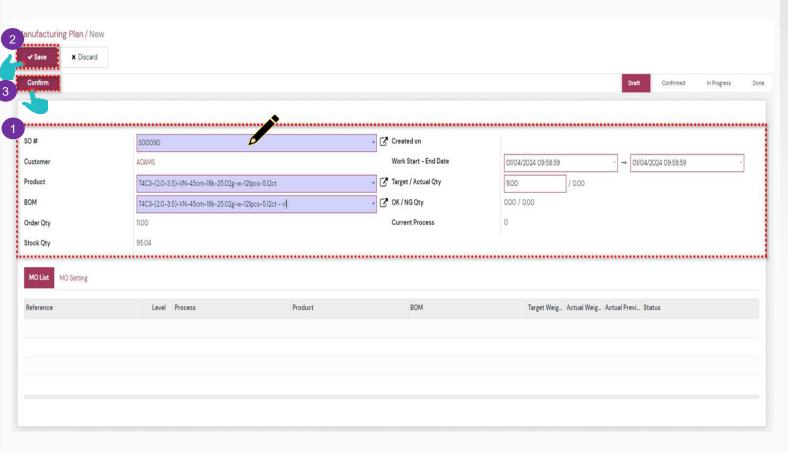

Step by step:

1. Search function

2. List of display modes: List, Kanban, Calendar, Pivot, Gantt

3. Information on manufacturing plan list.

4. Excel file download function

5. Click "Create" to create a manufacturing plan. See the next slide.

MASTER PLAN

IV. Manufacturing Plan

Purpose:

_ Create manufacturing plan

Step by step:

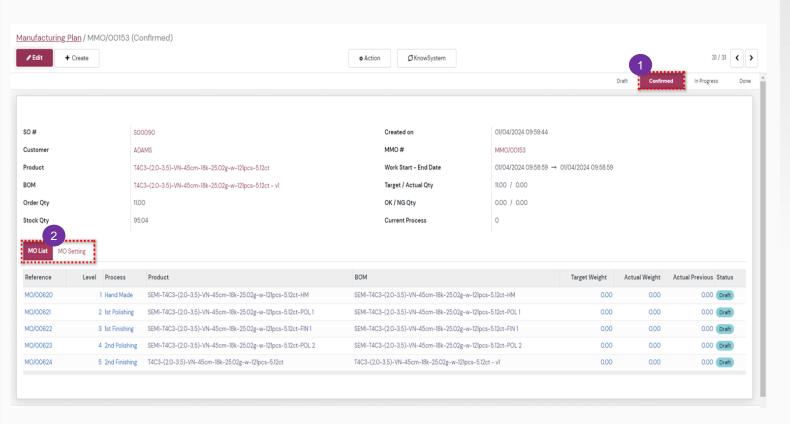1. Fill in the information:
   - SO #
   - Product
   - BOM: production version
   - Work Start – End Date
   - Target / Actual Qty

2. Then click "Save"

3. Click "Confirm" to confirm the plan application.

MASTER PLAN

IV. Manufacturing Plan

Purpose:
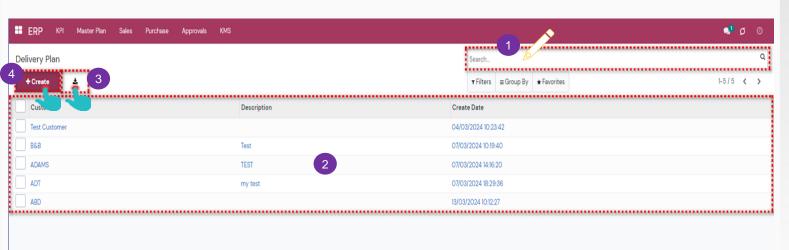
_ View MO production process list information and process settings

MASTER PLAN

V. Delivery Plan

Purpose:

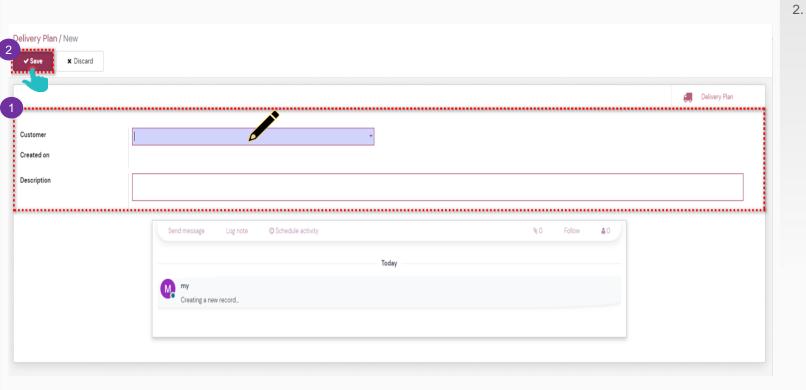_ View the list of delivery plans by customer

Step by step:

1. Search function

2. Customer list information

3. Excel file download function

4. Click "Create" to create a delivery plan. See the next slide.

MASTER PLAN

V. Delivery Plan

Purpose:

_ Create delivery plans according to customers

Step by step:

1. Fill in the information:
   - Customer
   - Description
2. Then click "Save"

MASTER PLAN

Explain

V. Delivery Plan

Purpose:

_ View detailed information about the list of delivery orders for customers

Thank you for using

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