For Smart Factory



Operating User MANUAL





Auto & S.I

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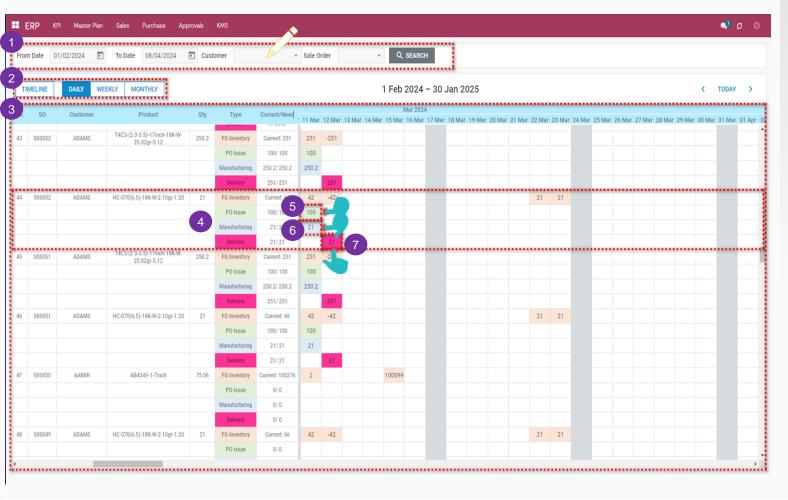
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Explain

I. Master Status



Step by step:

- 1. Search function
- Select display mode: "TIMELINE" displays by hour, "DAILY" displays by day, "WEEKLY" displays by week and "MONTHLY" displays by month.
- Order status list information in the system.
- 4. Order status information:
 - FG Inventory:

inventory weight of the product in the order

- PO Issue: weight of material in the purchase order used to produce the product in the sales order
 - Manufacturing:

production weight

- Delivery: delivery

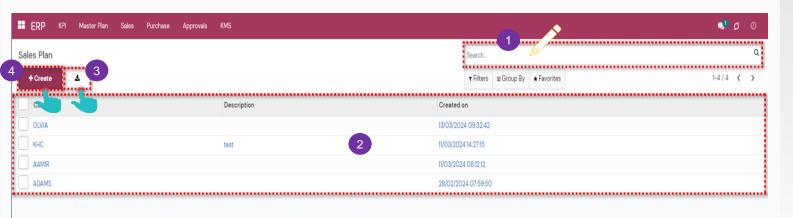
weight.

- Double click to view purchase order details.
- Double click to view detailed production plan information

II. Sales Plan

Purpose:

_ View list of sales plans by customer





- 1. Search function
- Customer list information
- Excel file download function
- 4. Click "Create" to create a sales plan. See the next slide.



II. Sales Plan

Purpose:

_ Create a sales plan by customer

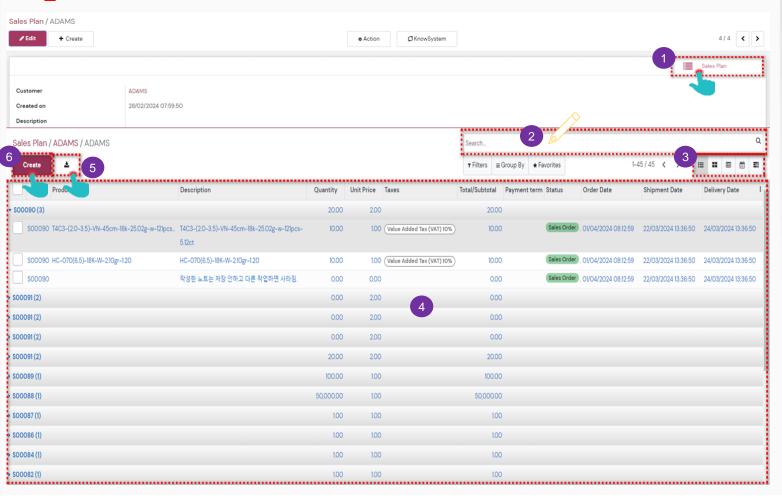


- 1. Fill in the information:
 - Customer
 - Description
- 2. Then click "Save"

II. Sales Plan

Purpose:

View detailed information about the list of sales orders for customers



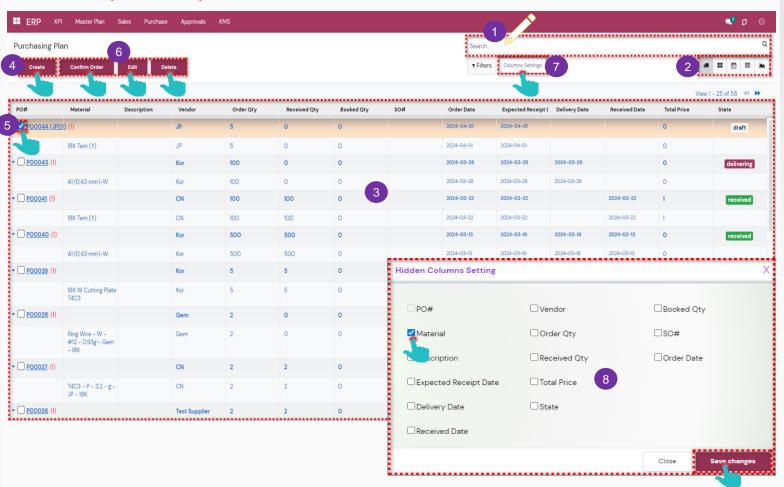


- 1. Click to see detailed information
- Search function
- List of display modes: List, Kanban, Pivot, Calendar, Gantt
- 4. Information on sales order list for customers.
- 5. Excel file download function
- Function to create sales orders.

III. Purchasing Plan

Purpose:

_ View purchase plan list information



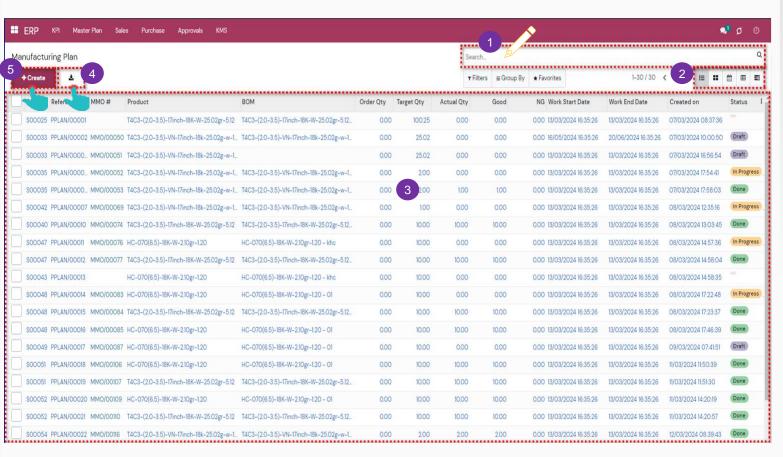


- 1. Search function
- List of display modes: List, Kanban, Calendar, Pivot, Gantt
- 3. Purchase order list information
- 4. Purchase order creation function.
- 5. Tick to the purchase order in the list.
- Click "Confirm Order" to confirm the purchase order, "Edit" to change information or "Delete" to delete the purchase order.
- 7. Click the "Columns Settings" button to set the display.
- Tick the column in the list to hide the column. Then select "Save changes".

IV. Manufacturing Plan

Purpose:

_ View manufacturing plan list information



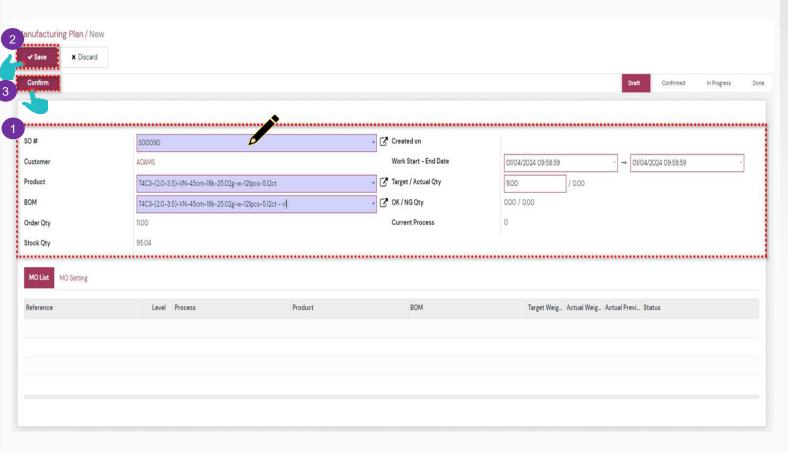


- Search function
- List of display modes: List, Kanban, Calendar, Pivot, Gantt
- Information on manufacturing plan list.
- Excel file download function
- Click "Create" to create a manufacturing plan. See the next slide.

IV. Manufacturing Plan

Purpose:

_ Create manufacturing plan





Step by step:

- 1. Fill in the information:
 - SO #
 - Product
 - BOM: production

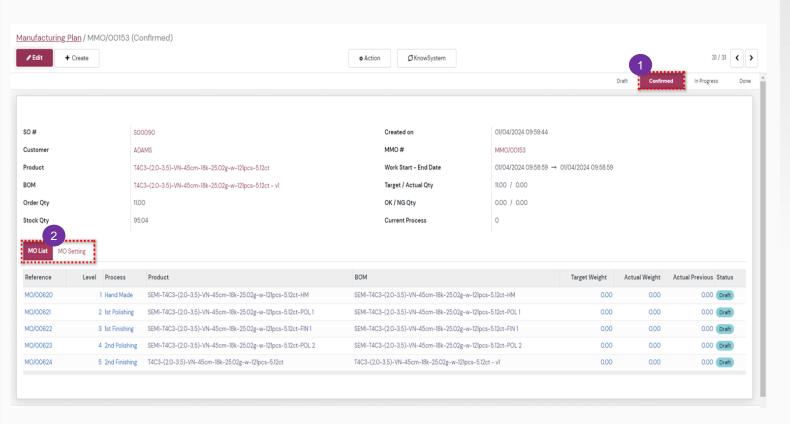
version

- Work Start End Date
- Target / Actual Qty
- 2. Then click "Save"
- 3. Click "Confirm" to confirm the plan application.

IV. Manufacturing Plan

Purpose:

_ View MO production process list information and process settings



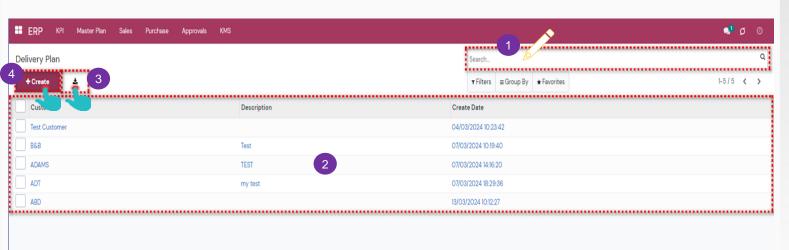


- After confirmation of application, the status of the plan will be "Confirmed".
- The "MO List" tab contains information about the MO process list. The "MO Setting" tab is used to set up the process.

V. Delivery Plan

Purpose:

_ View the list of delivery plans by customer



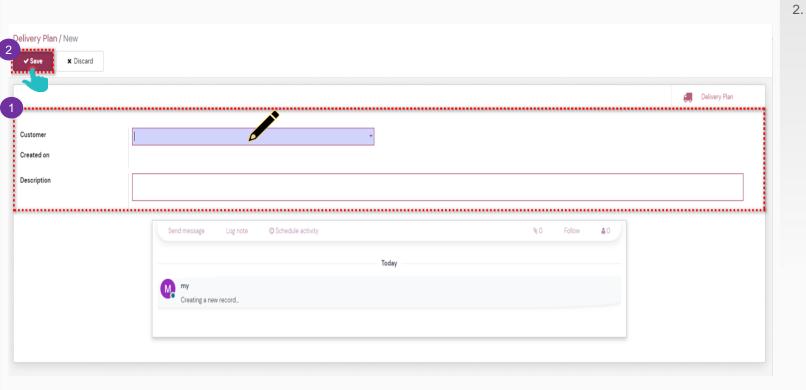


- 1. Search function
- 2. Customer list information
- Excel file download function
- 4. Click "Create" to create a delivery plan. See the next slide.



Purpose:

_ Create delivery plans according to customers





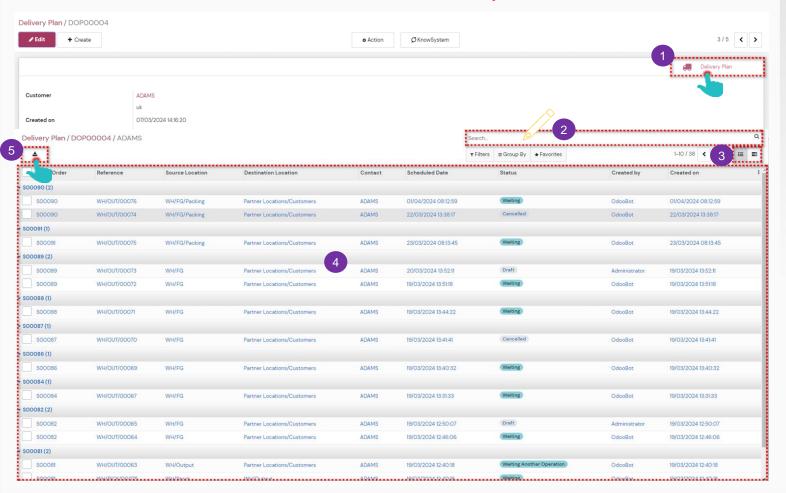
- 1. Fill in the information:
 - Customer
 - Description
 - Then click "Save"

Explain

V. Delivery Plan

Purpose:

_ View detailed information about the list of delivery orders for customers



- 1. Click "Delivery Plan" to see details
- Search function
- 3. List display modes: List, Gantt.
- 4. Delivery plan status list information.
- Excel file download function.



Thank you for using

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